

MERKULOV, A. P. (Assist. Prof. Tech. Sc.)

"Method of Designing Wind Cooling Devices."

report presented at the 13th Scientific Technical Conference of the Kuybyshev Aviation Institute, March 1959.

25(2)

sov/29-59-1-15/26

AUTHOR:

Merkulov, A., Candidate of Technical Sciences

TITLE:

Vortex Refrigreration Chamber (Vikhrevaya kholodil naya kamera)

PERIODICAL:

Tekhnika molodezhi, 1959, Nr 1, pp 24 - 24 (USSR)

ABSTRACT:

On account of the investigations carried out, the Kuybyshevskiy aviatsionnyy institut (Kuybyshev Aeronautical Institute) designed the diagram of a refrigeration chamber the working principle of which is shown on the drawing at the side. It contains a whirling cooler as well as a heat exchanger. At first the compressed air from the main pipe is cooled in the heat exchanger, and then enters the whirling cooler. From the whirling cooler it gets into the cooling with products or machine parts, and from here it is sucked out into the atmosphere by means of an ejector. The hot air current serves for sucking off the cold air current. Owing to the operation of the ejector, a vacuum is formed in the cold air tract which leads to an increased cooling effect. At 5 atmospheres absolute pressure a cold air current down to -60°C can be obtained in the cooling chamber. The vortex refrigeration plant is most simple, reliable, can be started

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Vortex Refrigeration Plant

SOV/29-59-1-15/26

quickly and attains the necessary working conditions in a very short time. Besides, it has a remarkable property: By the use of the hot air current, temperature in the chamber can be reduced and, on demand, incressed up to over 150°C. The adjustment is done very quickly. There is 1 figure.

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sov/66-59-5-2/35

14(1)

Merkulov, A., Candidate of Technical Sciences

AUTHORS:

Vortex Refrigeration Chamber

TITLE:

Kholodil'naya tekhrika, 1959, Nr 5, pp 8-12, (USSR)

ABSTRACT:

PERIODICAL:

The drawback of the vortex rafrigerator is its low efficiency. The adiabatic efficiency factor of the best vortex refrigerator which has been tested is 0.235. Efficiency can only be raised by utilizing the energy of the outflowing cold air current in straightening it out, by regenerating cold and by ejecting the cold air by hot air blast, by cutting down the length of the vortex zone and straightening the hot air flow. These different processes are described in the article and analyzed. The theory developed by the author finds its application in the design of a vortex chamber, the KhK-3 which has been constructed and tested; it has the following characteristics: maximum pressure - 8 atmospheres, temperature of compressed air 15°C, minimum temperature in cold chamber -70°C, consumption of compressed air 2.2 cu m-minute, size of the refrigerator 0.35 x 0.9 m, weight 35 kg. The article contains a description of the design, features and operation of the

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sov/66-59-5-2/35

Vortex Refrigeration Chamber

refrigerator, which is intended for use in laboratories, also for

thermic treatment of metal parts and instruments.

There are: 1 photo, 1 diagram, 1 graph and 7 Soviet references.

Kuybyshevskiy aviatsionnyy institut (Kuybyshev Aviation Institute) ASSOCIATION:

Card 2/2

28028 s/081,/61/000,/015,/063, 139 17 17 1 MIL 12 B117/B101 Merkalov, A. P. EUELTA Methor of calculating a vortex cooling system FERICOIDAL: Referativnyy zhurnal. Khimiya. no. 15, 1961, 293, abstract * M.14 (Sb. "Dostizh. i zadachi v proiz-ve i primenenii knologa v narodn. kl-ve SSSR". M., 1960, 117 - 123) TEAT: In order to schieve maximum efficiency of a vortex cooling system it is suggested to use a heat exchanger for regenerating the cold of the reflex, a hot-gas ejector to increase the pressure difference, and a Efficient to slow down the cold flow. The apparatus may be operated not and the compressed air but also by a vacuum pump connected to the outlet of the ejector. In this case the apparatus may serve as altitude chamber. As again xinate method of calculating the apparatus is suggested. [A transer's note: Complete translation.]

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26.2190

AUTHOR:

Merkulov, A., Candidate of Technical Sciences

TITLE:

Vortex Thermostat

PERIODICAL: Kholodil'naya tekhnika, 1960, No. 6, pp. 16-18

TEXT: In order to determine the thermo-physical properties of objects, a thermostat operating on positive and negative temperatures is indispensable. Such a thermostat has been developed by the author and tested in the Experimental and Designing Bureau for Vortex Apparatus of the Kuybyshevskiy aviatsionnyy institut (Kuybyshev Aviation Institute). The work of the thermostat is based on the vortex effect of the energy division of gases. In order to obtain negative temperatures in the thermostatic chamber, the cold flow in the vortex pipe is used, and for positive temperatures the hot flow. The thermostat is equipped, besides the vortex pipe, with a heat exchanger and an ejector, in the same way as in the vortex refrigerating chamber. The article describes how negative temperatures are obtained by directing the compressed air flow in such a way that it is chilled prior to entering the vortex pipe. It leaves the vortex pipe through the opening of the

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Vortex Thermostat

diaphragm, traverses faucet (8) and after cooling the thermostatic chamber (6) passes through faucet (2) and is drawn off by the ejector (1) which operates on the hot air flow of the vortex pipe. In order to obtain positive temperatures, faucets (2), (3) and (8) are turned so that the hot air flow passing through faucet (3) is directed toward the space surrounding thermostatic chamber (6) which it heats. Continuing through the heat exchanger (7), the hot air flow heats the compressed air, after which it leaves through faucet (2) and passes through the adjustable jet of the ejector, while maintaining its pressure, which is required in the ejector to obtain the necessary ejection rate from the jet. The temperature in the thermostatic chamber is measured by thermocouples with a millivoltmeter indicator having a temperature scale. By changing the diaphragm of the vortex pipe, the range of temperatures can be shifted toward either positive or negative temperatures. The selction of the diaphragm, larger or smaller, should be made at the time of assembly. At stable pressures and even temperatures of dried compressed air, the chosen temperature in the thermostatic chamber can be maintained indefinitely within the limits of $\pm 0.5^{\circ}$ C. The following technical characteristics of the vortex thermostat BT ! (VT-!), operating on

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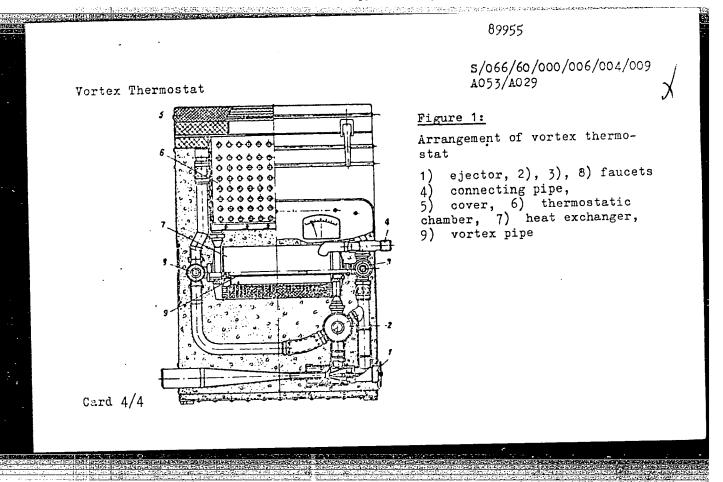
Vortex Thermostat

dried compressed air are given: maximum air pressure 5 atmospheres, temperature 20°C; lowest temperature of cold air flow -57°C; highest temperature 20°C; lowest temperature of cold air flow -57°C; highest temperature 20°C; lowest temperature 20° ture of hot air flow 140°C; volume of thermostatic chamber 40 1; maximum ture of hot air flow 140°C; volume of thermostatic can also operate on refrigerating capacity 900 kcal/hour. The thermostat can also operate on air which has not been dried, in which case, however, there will be a loss of temperature of 10 - 15 %. Being very simple in design and reliable in operation, the vortex thermostat requires no qualified attendance. There is 1 diagram, 1 photograph, 1 graph and 1 Soviet reference.

ASSOCIATION: Kuybyshevskiy aviatsionnyy institut (Kuybyshev Aviation Institute).

Card 3/4

CIA-RDP86-00513R001033 APPROVED FOR RELEASE: Wednesday, June 21, 2000



3/124/62/000/008/013/030 1006/1242

AUTHORS:

Merkulov, A.P. and Kolyshev, N.D.

The advisability of using the vortex effect at high pressures

TITLE:

PERIODICAL:

Referativnyy zhurnal, Mekhanika, no.8, 1962, 42, abstract

8B271. (Tr. Kuybyshevsk. aviats. in-t, no.12, 1961, 275-282)

An experimental investigation is conducted in a vortex tube 5 mm in diameter at pressures up to 50at. In the process of optimum cooling it is shown by extrapolation that a pressure of 100 at represents the limit of sensible application, since the vortex tube effect and the Joule-Tomson effect coincide. The analysis shows the inadvisability of regenerative systems at high pressures. In order to attain low temperatures at a high degree of rarefaction, the use of multi-stage systems with uniform distribution of rarefaction between stages is recommended.

[Abstractor's note: complete translation]

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"APPROVED FOR RELEASE: Wednesday, June 21, 2000

CIA-RDP86-00513R001033

S/263/62/000:009:005-010 1007/1207

Merkulov, A P and Kolyshev, N. D **AUTHORS**

Whirl-type hygrometer TITLE

Referativnyy zhurnal, otdel'nyy vypusk. 32. Izmeritel'naya tekhnika, no 9, 1962, 38 PERIODICAL

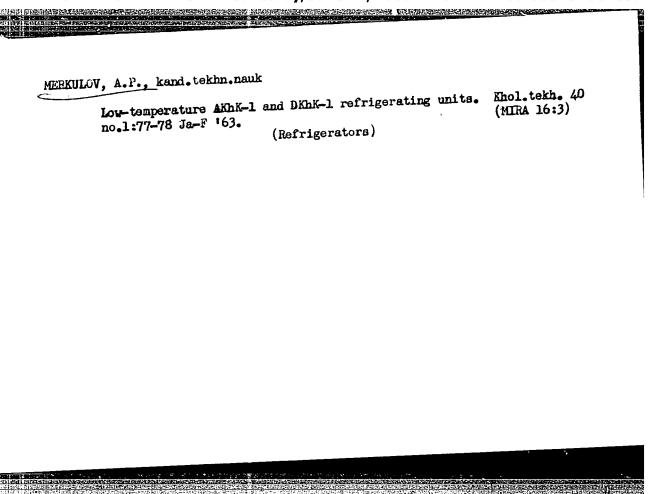
abstract 32 9 242 (Tr. Kuybyshevsk aviats. in -t), no. 12, 1961, 283-289

Description is given of working principle and design of a whirl-type hygrometer with cold--flow removal, designed at the Kuybyshev Aviation Institute (KuAI). The working principle is based on the condensation method of dew-point determination. According to prelinimary tests the hygrometer works in a temperature range up to - 20°C at an input pressure of 6 atm and an input temperature of 20°C. The temperature of the sensing element can be controlled with an accuracy of about 0.5 °C, by regulating the input pressure Relative humidity is measured in a range from 4 to 100%. The time until the device reaches the given temperature is less than 1 min. The hygrometer described is for air and gas humidity measurement and control in texttile-conditioning shops, in laboratories, drying and chemical industries, etc

[Abstracter's note Complete translation.]

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L 39742-65 EWT(d)/EWT(m)/EPF(c)/EWA(d)/EWP(4)/EPR/EWP(t)/EWP(k)/EWP(h)/ EWP(b)/EWP(1) Pf-4/Pr-4/Pe-4 IJP(c) JD \$/0282/65/000/001/0033/0033 ACCESSION NR: AR5006717 SOURCE: Ref. zh. Khimicheskoye i kholodil'noye mashinostroyeniye. Otd. vyp., Abs. 1.47.175 AUTHOR: Merkulov, A. P.; Gusev, I. T. TITLE: Industrial low-temperature cooling equipment, CITED SOURCE: Tr. Konferentsii po perspektivam razbitiya i vnedreniya kholodil'n. tekhn. v nar. kh-vo SSSR, 1962. M. Gostorgizdat. 1963, 241-245. TOPIC TAGS: industrial refrigeration, nitrogen chamber, choke coil cooler TRANSIATION: The article describes briefly and presents the technical specifications of a nitrogen cooling chamber and a choke coil cooler. Temperatures of 0 to -160C can be attained in the former, while the latter is capable of cooling air down to -180C. Four illustrations. ENCL: SUB CODE: IE Card 1/1



"APPROVED FOR RELEASE: Wednesday, June 21, 2000

CIA-RDP86-00513R001033

MERKULOV, Aleksandr Petrovich

[Labor and automation] Trud i avtomatika. Moskva, Prof(MIRA 16:11)
izdat, 1963. 129 p.
(Automation) (Labor and laboring classes)

11.968_66 ET(1)/EUP(m)/EUT(m)/EUA(d)/ECS(k)/EUA(1) JD UR/3151/63/000/015/0205/0214

AUTHORS: Merkulov, A. P.; Kolyshev, N. D.

13 B+1

ORG: Joint Scientific-Technical Conference on Problems of the Mechanics of Liquid and Gas (Kustovaya nauchno-tekhnicheskaya konferentsiya po voprosam mekhaniki zhidkosti i gaza)

TITLE: Experimental verification of the interacting vortex hypothesis

SOURCE: Kuybyshev. Aviatsionnyy institut. Trudy, no. 15, pt. 2, 1963. Doklady kustovoy nauchno-tekhnicheskoy konferentsii po voprosam mekhaniki zhidkosti i gaza (Reports of the Joint scientific-technical conference on problems of the mechanics of liquid and gas), 205-214

TOPIC TAGS: vortex flow, compressible flow, heat transfer, experimental method, pressure distribution, supersonic flow

ABSTRACT: As a direct extension to the senior author's previous work (Kuybyshev aviatsionnyy institut, Trudy. No. 15. pt.2, 1963), an experimental verification was made of the theory on interacting vortices. The analysis indicates that the pressure distributions in the free and induced vortices are given respectively by

 $P = P_1 \left[1 - \frac{\kappa - 1}{1} M_1^{i} \left(\frac{1}{t^2} - 1 \right)^{\frac{\kappa}{\kappa - 1}} \right],$ $P = P_0 \left[1 + \frac{\kappa - 1}{2} \cdot M_1^{i} \cdot \frac{\kappa - 1}{\kappa} \cdot \frac{r^2}{r^2} \right]^{\frac{\kappa}{\kappa - 1}},$

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whereas the temperature distribution in the induced flow yields

$$T_{n} = T_{1} \left[\frac{\frac{1}{\kappa - 1} + \frac{\kappa - 1}{2} \cdot M_{1}^{s} \cdot f^{s}}{\kappa_{1}} \right],$$

$$T_{1} = T^{s} \frac{1}{\left(1 + \frac{\kappa - 1}{2} M_{1}^{s}\right)};$$

The apparatus consists of an exit nozzle (tangential), a vortex tube, a vortex generator, and probes such as static pressure ports and thermoccuples to masure the total temperature. As predicted analytically, the experiments show the presence of two vortices in the nozzle section such that under critical conditions the peripheral free vortex becomes supersonic and the measured value of the minimum pressure ratio $T^* = 4.15$ is very close to the calculated value. Similarly, the temperature drop near the vortex center is found to agree well with the analytic prediction. The authors contend that this technique can be used to generate high vacuum refrigeration units without the need of ejectors or heat exchangers. Orig. art. has: 5 figures, 7 formulas, and 1 tables:

SUB CODE: 20/

SUBM DATE: none/

ORIG REF: 001

Card 2/2 mb

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CIA-RDP86-00513R001033

L_11969-66 EFT(1)/FIP(m)/EFT(m)/EFT(d)/FCS(k)/FFA(1) JD SOURCE CODE: UR/3181/63/000/015/0197/0203

AUTHOR: Merkulov, A. P.

BHI

ORG: Joint Scientific-Technical Conference on Problems of the Mechanics of Liquid and Gas (Kustovaya nauchno-tekhnicheskaya konferentsiya po voprosam mekhaniki zhidkosti gaza)

TITLE: Hypothesis of vortex interaction

SOURCE: Kuybyshev. Aviatsionnyy institut. Trudy, no. 15, pt. 2, 1963. Doklady kustovoy nauchno-tekhnicheskoy konferentsii po voprosam mekhaniki zhidkosti i gaza (Reports of the Joint scientific-technical conference on problems of the mechanics of liquid and gas), 197-203

TOPIC TAGS: vortex flow, pressure distribution, compressible flow, isentropic flow, Mach number

ABSTRACT: The behavior of direct current and countercurrent vortex flows is investigated analytically. In the direct flow case the tangential nozzle is assumed to have a small axial velocity u relative to the tangential velocity V. The isentropic potential vortex distribution is assumed to be given by the equation V.r = const. It is shown that under these conditions there exist two isentropic vortices, one a free peripheral vortex and the other an induced central vortex such that the radius of the inner vortex relative to the outer vortex can be given by

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ACC NR: 416003087

$$\bar{r_s}^2 = \frac{(\kappa - 1)M_1^2}{1 - \left(\frac{1}{\kappa_1}\right)^{\frac{\kappa - 1}{\kappa}} + \frac{\kappa - 1}{2}M_1^2}.$$

where $\pi_1 = P_1/P_0$ (P_1 and P_0 are the static pressures on the periphery and the axis respectively). The minimum value of r_2 is given by

 $(\overline{r_2})_{\min} = \left(\frac{\kappa-1}{\kappa+1}\right)^{\frac{1}{2}}$

In the countercurrent case the nozzle-end of the tube is partially closed with a central circular hole, and the axial velocity distribution is given by $\mu^{s} = \frac{2\kappa}{\kappa - 1} gRT_{1}(a + br^{2} - c).$

$$u^{s} = \frac{2\kappa}{\kappa - 1} gRT_{1}(a + br^{2} - c).$$

The mass flow rate is calculated from

$$G = F_c \frac{p^*}{\sqrt{T^*}} \left(\frac{g}{R}\right)^{\frac{1}{2}} \frac{M_1}{\left(1 + \frac{\kappa - 1}{2} M_1^*\right)_{\kappa - 1}^{\kappa + 1}}$$

which in turn can be used to estimate the mass fraction of cold core flow in the twovortex countercurrent flow. Orig. ert. has: 21 equations and 4 figures. OTH REF: 003

SUB CODE: 20/

SUBM DATE: none/

ORIG REF: 005/

Card 2/2 mil

CIA-RDP86-00513R001033

ACCESSION NR: AP4029011

S/0143/64/000/003/0074/0082

AUTHOR: Merkulov, A. P. (Candidate of technical sciences)

TITLE: Hypothesis of vortex interaction

SOURCE: IVUZ. Energetika, no. 3, 1964, 74-82

TOPIC TAGS: vortex, vortex interaction, vortex tube, counterflow vortex tube, straight through vortex tube, vortex interaction hypothesis, turbulent flow, turbulent flow theory

ABSTRACT: A new hypothesis of the interaction between vortices is advanced which "does not contradict the previous hypotheses but makes it possible to the most efficient scheme for a counterflow vortex tube and a vortex vacuum pump." The essence of the new hypothesis is that the static pressure on the periphery of a free vortex is always higher than that of a forced vortex; hence, the peripheral layers acquire a speed in the direction of the hot end of the vortex tube (the throttle). At a certain radius, the static pressure comes to a balance; the axial velocity of this layer is zero. At smaller radii, a

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ACCESSION NR: AP4029011

reverse static-pressure gradient is formed; it increases considerably toward the axis, creating axial velocities toward the diaphragm. The diaphragm-bound axial layers are accelerated by the increasingly strong peripheral vortex and form a core obeying the law of rotation of a solid body. The core flow is essentially turbulent. Its turbulence makes the core isoentropic. Thus, at the nozzle cross-section, there are two isoentropic vortices, the peripheral free one and the central forced one. This pattern can be observed in both ...the counterflow and the straight-through schemes. Formulas describing the above hypothesis are developed. It is claimed that some experimental diapare in good agreement with the above hypothesis. Orig. art. has: 2 figures and 32 formulas.

ASSOCIATION: Kuyby*shevskiy aviatsionny*y institut (Kuyby*shev Aviation

Institute)

SUBMITTED: 03Apr63

DATE ACQ: 30Apr64

ENCL: 00

SUB CODE: AP

NO REF SOV: 006

OTHER: 004

Card 2/2

MERKULOV, A.P., kand.tekhn.rauk

Apparatus for freezing and long-term storage of biological products.

Khol. tekh. 42 no.2:43-45 Mr-Ap 165.

(MIRA 18:5)

1. Kuybyshevskiy aviatsionnyy institut.

L 46884-66	EVT(1)/EWF(m),	'EWI'(m) JD/WW	UR/0285/66/000/005/0022/0022
ACC NR:	AR6028066	SOURCE CODE:	
:		n what N	D .

AUTHOR: Merkulov, A. P.; Kolyshev, N. D.

TITLE: Velocity distribution over the height of the nozzle of a vortex tube

SOURCE: Ref. zh. Turbostroyeniye, Abs. 5.49.106

REF SOURCE: Tr. Kuybyshevsk. aviats. in-t, vyp. 22, 1965, 178-184

TOPIC TAGS: vortex tube, velocity profile

ABSTRACT: Results are given of an investigation of velocity profiles over the height of a nozzle at the intake of the vortex tube at various ratios of total pressures in front of the nozzle and on the axis of the vortex. The experimental unit is cescribed and the procedure presented. [Translation of abstract] [AM]

SUB CODE: 21/

Card 1/1 la

UDC: 621-515.001.5

, ¥	MEIN, A.M., MEINEW, A.D.	
	Lipoxidase entirity in γ -irrediated seeds no.4.5% -5% 16%.	 Pedichiological C (MIRA 1819)
	1. Institut biologicheskov tiziki AN LUSA	, Moskva.

MERKULOV, A.V. Consolidated hydrochemical cross section of the Mukhanovo field. Izv.vys.ucheh.zav.; neft' i gaz l no.11:9-14 '58. (MIEA 12:5) 1. Groznenskiy neftyanoy inatitut. (Mukhanovo region--Oil field brines--Analysis)

MERKULOV, A.V.

Some features of the hydrogeology of the Romashkino-Minnibayevo and
Mukhanovo deposits. Trudy GNI no.21:168-172 159. (MIRA 14:5)

(Volga-Ural region-Oil field brines)

MERKULOV, A.V.; KOTSAREV, I.Yu.

Hydrochemical sections of the Karabulak-Achaluki and Zamankul oil fields. Geol.nefti i gaza 6 no.8:31-36 Ag '62.

(MIRA 15:9)

1. Groznenskiy nauchno-issled watel'skiy neftyanoy institut. (Chechen-Ingush A.S.S.R.--Water, Underground--Composition)

VASIL'YEV, V.M., MERKUIOV, A.V.

New data on the tectonics of the Karabulak-Achaluki field.
Neftegaz. geol. i geofiz. no.7:19-21 '65. MTFA 17:10.

1. Groznenskiy neftyanoy nauchno-issledovatel'skiy institut.

enderly, J. 7.

Whate concerning the article by D. Barabesheva: "Distribution of bridtness in the terrestrial umbre during the total luner eclipse of 7-1 Deg 1631," Astron. Sour., 17, no. 4, 1940. (substitut 7 Jan 1/4) Tasklent

EMD Report U-1518, 23 Cot 1651

58359 77 h = 3 , 14 g 3.1210 Translation from: Pefers 1707, we then (USSR) Merkilov, A. .. AUTHOF: TITLE Tzv. Gl. astron. PERIODICAL. (Engl.res.) A new segement of drawing to proceed as $r = \frac{1}{2} \frac{r}{r^2} \frac{r^2}{r^2} \frac{r^2}{r^2}$, and the defects are indicated at existing types at the constant. ABSTRACT: graphs and spe therelitinopes, and the control of the polarizations follows or the science the sear consens is a static mental elimingh of the decision of main difference between the law opacitive form to consists in ratios ream warrant staperating write our country of a confidence of the confidence of are built up, to the place of the built built of a dispersing unit to lease of the built built of a lease of the built built. The kinematic and could sent to well work to a request of Card 1/4

A Brails Spartnohellownski, Jamila where Or is the relaining of a govern carena, is - dispensity to a control of diagram, every point of the disk, while of the output stir. A more common second Hage we for a which is the control of the ord, be seen thought the right in a graphically. Schedulations somethic of necessary sharprens of them it will be angular discardion of the second second telescope was presumed to be to be such a factorily by the incemferenties last electric magnitude of author disters on a contract the smoothly the air orace retween influenced by orresponding marks of the first monochromatic images in a rarge of Workship of the conto reduce this effect to a minimum, in the releasing term as a result the common focal plane of the length of set of the specific of the interferometer with respect to the act. Card 2/4

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A Static Spectronellograph, Part 1.

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the blurring of the image due to him onse wrive maffection of the primary image, given by the lens \mathfrak{Q}_1 , from two penalles mirrors of the interferometer socialise disregarded. To suppress the maxima of other waves superimposed on the clin, an extra moncunromator to needed. The joint action to the interferometer and moncurrent or gives a "Kamesinovannyy" specinum, inst is, only a serie- of interferometer pass burds are left of the spectrum with centers in those values of ${\cal R}$ which correspond to the condition of forming the maximum. In the case of a wide input whit the characteristics superimposed. This imposes a restriction on the dispersion of the auxiliary morechromator. It cannot be less than a egolido minimum value which troves to be inversely proportional to semi-width of the pass band. It follows that the normawith of the pass band is limited by the capabilities of the auxiliary monopolitics description of the experimental model of a statut apentronelingraph. The regulation of the air space in the interferometer is carried our membani bly of its width in the limits of $\pm \lambda/2$ is accombinated by a micrometric crew, acting or the spring parallelogram, one side of which is immedied to the nim of the or the plates of the interferometer. The system functions without free motion, and without upsetting the paralielism of the praces. Comparison retween the apenture ruties of the kinematic and static spectrocelingraphs is made. The aperture ratio of the first co very small, is it is determined by relation of the width of the input out to the ful

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A Statle Spectronellogians, vary ...

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length of the aperture of the slip. The spect he had been the cost. The total properties determined by the same fit total upon which depends on the appropriate the same fit total upon which depends on the appropriate of the same time. The strange of the experimental model to ten one had needed of these superior of the content of the experimental specified in the experimental, in the content of the large aperture ratio of the introduction telescopes with princess. The strange of the graph tan easily be used for photometry, or lightly lightly the sed as a speed recorder onto. The strange which, we work the alterations may be used as a speed recorder onto.

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Card 4/4

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s/035/61/000/004/036/058 A001/A101

3,1540

AUTHOR:

Merkulov, A.V.

TITLE:

Observations with a statical spectroheliograph in 1959

PERTODICAL: Referativnyy zhurnal. Astronomiya i Geodeziya, no. 4, 1961, 53, abstract 4A459 ("Solnechnyye dannyye", 1959, no. 8, 94 - 95)

The author describes the continuation of works on improvement of a TEXT: statical spectroheliograph (RZhAstr, 1959, no. 11, 9015) and observations performed with it. Due to replacement of the objective by one with a longer focus, diameter of the Sun's image became equal to 133 mm. Slit dimensions are 100 x 115 mm. The air gap of the interferometer is 0.17 mm which corresponds to the pass band width 0.3 A for line Hot. Observations were conducted in the III order of the grating, exposure was 0.05 - 0.1 sec for the disk and 0.5 - 2 sec for prominences. For line D_3 the pass band was 0.4 A, and exposure time 1 - 2 sec. Spectrograms in line Hoc of a filament, flare, sunspots with facula fields, and a prominence, are presented. It is pointed out that observations are possible in the region of wavelengths shorter than λ 5600 at changing the covering of the interferometer. At the existing

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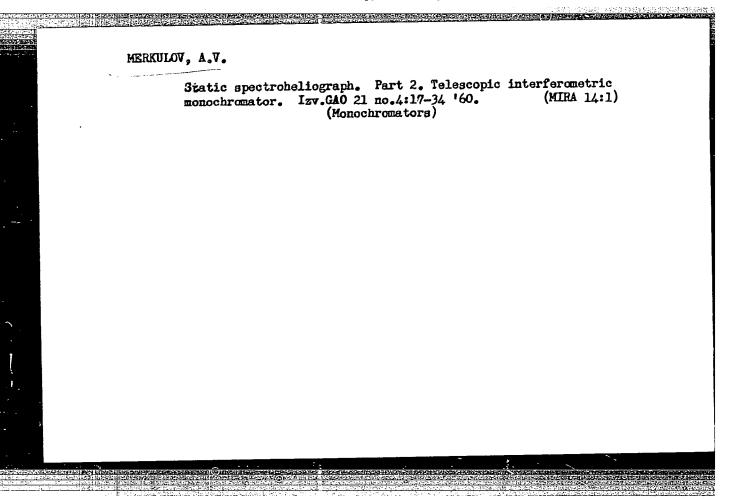
Observations with a statical spectroheliograph in 1959 AC

system of fine extension of the interferometer, the accuracy in measurements of radial velocities amounts to 15 - 20 km/sec, which can be raised several times by some improvements. Short exposure duration makes it possible to record cinematographically chromospheric objects.

Ye. Makarova

[Abstracter's note: Complete translation]

Card 2/2



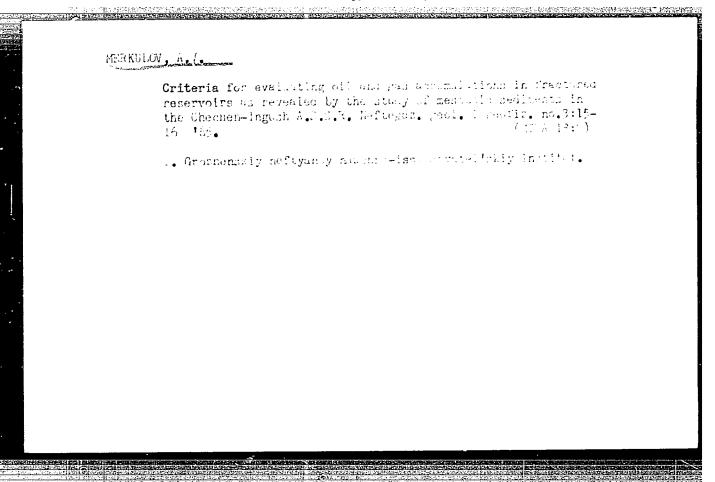
MERKULOV, A.V.
Some new modifications of the Fabry-Perot interferometer and their astrophysical applications. Parts 1 and 2. Izv.GAO 21 no.4:35-72 '60. (MIRA 14:1)

(Interferometer)

MERKULOV, A.V.

Time of the evolution of the Upper Cretaceous oil and gas pools. Geol. nefti 1 gaza 8 no.12:61-63 D '62. (MIRA 18:2)

1. Groznenskiy neftyanov nauchno-issledovatel'skiy institut.

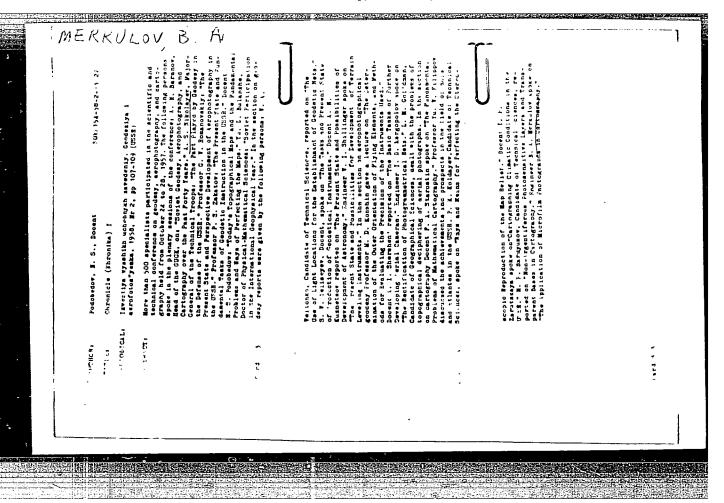


MERKULOV, A.Ya.; YAKOVLEV, A.I.

Ten years of the Yalta Scientific Society of Roentgenologists.

Vest. rent. i rad. 36 no.4:86 Jl-Ag '61. (MIRA 15:2)

(YALTA_RADIOLOGISTS)



MERKULOV, B.A.

New method of protecting screw threads. Metallurg 9 no.4:39
Ap '64. (MIRA 17:9)

1. Vyksunskiy metallurgicheskiy zavod.

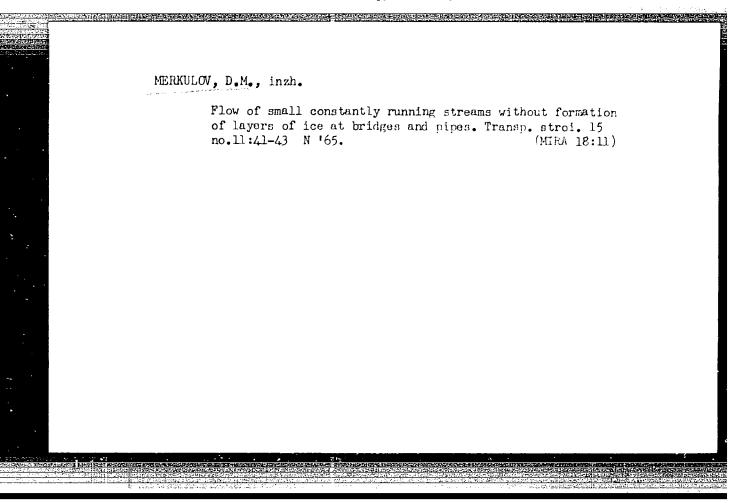
CHUBUKOV, A.A., inzh.; KAGAN, I.L., inzh.; GALADZHEVA, M.Ya., inzh.; KRAVISOV, B.M., lanh.; MERKULOV, B.A., inzh.

The OSN-12 automatic welder for welding girth joints. Svar. proizv. nc.4:37-38 Ap '65. (MIRA 18:6)

1. Rostovskiy-na-Donu nauchno-issledovatel'skiy institut tekhnologii mashinostroyeniya.

MERKULOV, D.M., inzh.; MERKULOVA, G.M., inzh.

Assembly of precast reinforced concrete arches from the ice.
Transp.stroi. 12 no.10:20-21 0 '62. (MIRA 15:12)
(Krasnoyarsk--Bridge construction)
(Bridges, Concrete)



MERKULOV, F. H.
36705. K Voprosu O Reshime Termicheskoy Obrab tki Shtampov. Trudy Isl. Leh An.

SO: Letopis' Zhurmal'nykh Statey, Vol. 50, Moskva, 1,49

In-Ta. Vyp. 3, 1949 s. 99-109.

S/148/60/000/008/011/018 A161/A029

AUTHORS: Fominykh, I.P.; Volodin, I.P.; Merkulov, F.N.; Ryazantseva, V.N.

TITLE: Speeding up the Annealing of Malleable Cast Iron Modified by Boron

and Bismuth

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy. - Chernaya metallurgiya,

1960, No. 8, pp. 153 - 159

TEXT: At the Gorkovskiy avtozavod (Gor'kiy Automobile Works), where malleable cast iron had been modified by boron and bismuth (Ref. 7), the annealing time had been cut from 60 to 35 - 36 hours (annealing in electric 25-t chamber furnace). The Tul'skiy kombaynovyy zavod (Tula Harvesting Combine Works), aided by Tul'skiy mekhanicheskiy institut (Tula Institute of Mechanics), utilized the Gor'kiy works experience and attempted to obtain malleable cast iron with raised strength on account of the predominating perlitic component. Cast iron K4-45-5 (Kch-45-5) used for the experiments had the following composition: (in%): 2.45-2.8 C; 0.9-1.3 Si; 0.45-0.65 Mn; not above 0.12 S; 0.15 P, and 0.07 Cr. It was smelted in a cupola furnace and superheated in an acid electric furnace. The powdered modifier consisted of ferro-silico-boral (an alloy of iron-silicon-boron-

Card 1/5

Card 2/5

S/148/60/000/008/011/018 A161/A029

Speeding up the Annealing of Malleable Cast Iron Modified by Boron and Bismuth

-aluminum, with 5-15% B) and metallic bismuth, and was placed in a paper bag and held into the metal jet during pouring into the ladle; 0.003-0.004% B and 0.002--0.003% Bi was used (of the metal weight). Parts for a new machine were cast from modified cast iron. The parts and specimens were annealed in laboratory MH-11 (PN-11) chamber furnaces. Three microphotograph sets show the structure of the initial and of the modified cast iron (a and b, Figs. 1,3,4). It was stated that boron and bismuth refined dendrites; the modified iron contained a considerably higher quantity of carbides; it was assumed that cementite of modified iron contained less carbon and hence had other properties than usual, viz. lower stability, which had been proven by I.F. Kurtov et al. (Ref. 7); graphite grains were refined. Five different annealing process versions were tried to study the decomposition rate of primary cementite in the first stage of graphitization. It was considerably more intense in modified cast iron than in the initial cast iron. Cementite of modified cast iron was less stable at all temperatures between 850 and 1,050°C, and the metal had a high tendency to chilling at usual and higher Si content. The finally chosen annealing schedule is shown in Figure 6, with a total time of only 8 hours. It produced malleable cast iron with a tension strength not below 45 kg/mm² and an elongation of 5% and more only when the boron-

S/148/60/000/008/011/018 A161/A029

Speeding up the Annealing of Malleable Cast Iron Modified by Boron and Bismuth

-bismuth modifier was used. The experimental results fully confirmed the data obtained by I.F. Kurtov (Ref. 7) and N.G. Girshovich (Refs. 2,8) and proved that addition of boron and bismuth greatly speeds up the annealing of malleable cast iron and improves graphitization but has no marked effect on strength. The author points out that in American practice high-strength cast iron with lowered plasticity is used very extensively, and suggests the application of such cast iron with an ultimate strength which is higher by a factor of 1.5. There are 6 figures and 8 Soviet references.

ASSOCIATION: Tul'skiy mekhanicheskiy institut (Tula Institute of Mechanics) and Tul'skiy kombaynovyy zavod (Tula Harvesting Combine Works)

SUBMITTED: April 6, 1960

Card 3/5

s/137/61/000/003/065/069 A006/A101

AUTHOR:

Merkulov, F. N.

TITLE:

The effect of quench-hardening temperature on mechanical properties

of some new stamp steel

PERIODICAL: Referativnyy zhurnal. Metallurgiya, no.3, 1961, 11, abstract 3179

("Sb. tr. Tul'sk. mekhan. in-ta", no.15, 1960, 84-94)

The author investigated the effect of high quenching temperatures on the mechanical properties of two grades of stamp steel, 5XHT (5KhNT) and 5XHB TEXT: (5KnNV), containing in %: C 0.55-0.56; Mm 0.63-0.64; S1 0.28-0.31; Cr 0.87-1.07, Ni 1.5-1.56. Improved mechanical properties including a , were observed at a quenching temperature raised up to 880 - 900 C as compared to conventional temperatures as high as:840 - 860°C. It was established that a rise of temperature from 840 to 880°C caused higher hardness, a₀, 6₆, 6₅, ψ and 8 after tempering at 450, 500 and 600 °C. The steels offer high stability of the hardened structure against tempering and show approximately equal mechanical properties at both room and elevated temperatures of tests (100 - 600 C). 5KhNT steel is less hard than 5KhNV steel but shows higher plasticity and ductility. 5KhNV steel is highly resistant

Card 1/2

The effect of quench-hardened temperature ...

S/137/61/000/003/065/069 A006/A101

to deformation and heat and can be recommended for the manufacture of large-size dies. To improve the properties of the steels the quench-hardening temperature should be raised to 880 - 900° C.

T. R.

[Abstractor's note: Complete translation.]

Card 2/2

S/137/61/000/003/029/069 A006/A101

AUTHOR:

Merkulov, F.N.

TITLE:

Investigation of the hardenability of 5 XHT (5KhNT) and 5 XHB

(5KhNV) die steels

PERIODICAL:

Referativnyy zhurnal. Metallurgiya, no. 3, 1961, 44, abstract 3D344

("Sb. tr. Tul'sk. mekhan. in-ta", no.15, 1960, 95 - 99)

TEXT: The hardenability of 5KhNT and 5KhNV die steels was determined by butt hardening on standard specimens with subsequent determination of hardness (840 and 880°C heating temperature) and by the method of distributing the hardness over the section of a die cube of 340x340x340 am dimensions after quench hardening from 830, 860 and 880°C under conditions approaching practical ones. With quenching temperatures increasing from 840 to 880°C, the hardenability of 5KhNT and 5KhNV steel increases. The deep hardenability of these steels at the 880°C quench hardening temperature excludes the application of repeated quench hardening of dies after reconditioning of the worn out piece.

A.B.

[Abstracter's note: Complete translation.]

Card 1/1

3/123/61/000/010/009/016 A004/A104

AUTHOR:

Merkulov, F. N.

TITLE:

Investigating the abrasion wear of forging and pressing dies

PERIODICAL:

Referativnyy zhurnal, Mashinostroyeniye, no. 10, 1961, 7, abstract

10V40 ("Sb. tr. Tul'sk. mekhan. in-ta", 1960, no. 15, 136-144)

The author describes the results of investigations carried out at Tula plants to study the effect of the initial hardness of dies, their complexity and operation conditions on its abrasion. Die-forging was effected in test dies on forging hammers with the dropping part weighing 1-3 tons and on 1,500-ton capacity crank presses (MKP-1500). The forgings were made of the steel grades 40, 45, 50 and 40X (40Kh). Prior to die-forging the blanks were heated in flame furnaces up to 1,150 C. As lubricant an NaCl solution with 5% NaNO3 was used on the forging hammers, while a mixture of machine oil and graphite was used on the presses. It was found that up to 60% of the dies get out of order because of abrasion wear. Above all the projection bridge and the contours of the narrowest edges of the operating hollow of the die are particularly subjected to abrasion. The hardness of the dies has an essential effect on their wear. The

Card 1/2

"APPROVED FOR RELEASE: Wednesday, June 21, 2000 CIA-RI

CIA-RDP86-00513R001033

Investigating the abrasion wear ...

S/123/61/000/010/009/016 A004/A104

author presents a nomogram for the selection of the die hardness depending on the groove depth and the die volume. An overstated weight of the dropping part of the hammer accelerates the die wear. The abrasion wear of dies can be reduced by efficient lubrication, elimination of scale, strict adherence to the temperature range of forging and appropriate selection of hardness and the dimension of the burr grooves. There are 8 figures and 2 references.

Ya. Golombik

[Abstractor's note: Complete translation]

Card 2/2

MERKULOV, C.: KOVAL'CHUK, I.; PUGOLOVKIN, P.

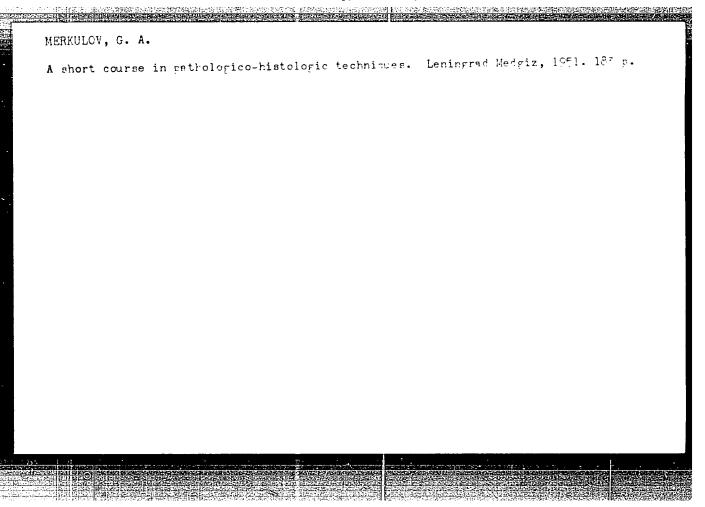
Expansion of large-block construction in Krivoy Rog, Sevastopol, and Kadiyevka. Stroitel' no.5:10-12 My '59. (MIRA 12:8)

1. Instruktor peredovykh metodov truda Ukrainskogo instituta Orgstroy (for Merkulov). 2. Nachal'nik uchastka No.2 Upravleniya nachal'nika rahot No.191 (for Koval'chuk). 3. Glavnyy inzhener tresta Kadiyevpronzhilstroy (for Pugolovkin).

(Krivoy Rog--Apartment houses)

(Sevastopol --Apartment houses)

(Kadiyevka--Apartment houses)



TO SEE THE PROPERTY OF THE PRO

MERKULOV, G.A.

Application of dyeing substances of Vaccinium myrtilus in pathological and histological techniques. Arkh. pat., Moskva 14 no.4:93-94 July-Aug 1912. (CIML 23:2)

1. Of Leningrad Scientific-Research Institute for Diseases of the Ear.
Throat, Nose, and Speech (Scientific Supervisor -- Prof. V. I. Voyachek,
Active Member AKS USSR).

```
MERKULOV, G.; STERN, P.; FUKAREK, V.
        Effect of benemid on PAS excretion; in a case of pulmonary
        tuberculosis with diabetes insipidus. Tuberkuloza, Beogr.
        8 no.2:106-109 Mar-Apr 56.
        1. Gradska poliklinika i Farmakoloski institut Medicinskog
        fakulteta Sarajevu.
             (TUBERCULOSIS, PULMONARY, compl.
                 diabetes insipidus, eff. of probenecid on PAS urine
                 excretion (Ser))
             (DIABETES INSIPIDUS, compl.
                 tuberc., pulm., eff. of probenecid on PAS urine
                 excretion (Ser))
             (PARA-AMINOSALICYLIC ACID, in urine
                 excretion inhib. by probenecid in pulm. tuberc. with
                 diabetes insipidus (Ser))
              (URINE.
                 PAS, excretion inhib. by probenecid in pulm. tuberc. with
                 diabetes insipidus (Ser))
              (PROBENECID, eff.
                 inhib. of PAS urine excretion in pulm. tuberc. with
                 diabetes insipidus (Ser))
```

MERKULOV, Grigoriy Andreyevich, professor; MIKHAYLOV, S.S., redsktor;
RULEVA, M.S., tekhnicheskiy redsktor

[Gourse on techniques in pathological histology] Kurs patologogistologicheskoy tekhniki. Izd. 3-e, impr. i dop. [Leningrad] Gos. izd-vo med. lit-ry, Leningradskoe otd-nie, 1956. 261 p. (MLRA 9:10)

(HISTOLOGY, PATHOLOGICAL)

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Pulmonary manifestations of scleroderma. Tuberkuloza, Beogr. 9 no.1:
41-43 Jan-7eb 57.

(SCLEMODEWA, manifest.
lungs (Ser))
(LUNGS, in var. dis.
scleroderma, manifest. (Ser))
```

MERKULOV, Grigoriy Andreyevich, doktor; CHISTOVICH, D.N., zasl. deyatel'
nauki, prof., red.; RUSLEVA, M.S., tekhn. red.

[Course in pathohistological technique] Kurs patologogistologicheskoi tekhniki. 4 izd. Leningrad, Medgiz, 1961. 339 p. (MIRA 15:3)

(HISTOLOGY, PATHOLOGICAL)

ACC NR. AP7001200 (A) SOURCE CODE: UR/0407/65/000/05-/0093/0097

AUTHOR: Grodzinskiy, E. Ya. (Moscow); Merkulov, G. V. (Moscow)

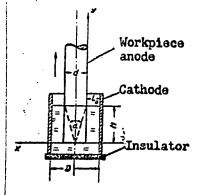
ORG: none

TITLE: Formation of conic surfaces by electrochemical machining

SOURCE: Elektronnaya obrabotka materialov, no. 5-6, 1965, 93-97

TOPIC TAGS: electrochemical machining, metal machining

ABSTRACT: Cone formation on a cylindrical or prismatic billet by electrochemical



process is considered. The billet is first immersed in electrolyte and then gradually withdrawn (see figure). A purely empirical method yielded barrel-shaped cones and low accuracy in the final size. Hence, the present article tries to establish mathematical relations between the machining parameters and the required cone vertex angle and also tries to map out principal features of necessary equipment. A final formula for the rate-of-withdrawal is:

$$U = \frac{2 \cdot \vartheta \cdot \eta \cdot U \cdot z}{1 \cdot \lg \frac{\alpha}{2} \left(2l_0 + \lg \frac{\alpha}{2} \cdot y \right)}$$

where 3 - electrochemical equivalent of electrolyte;

h - current efficiency, %:

Card 1/2

ACC NR: AP7001200

SUB CODE: 13, 09 / SUBM DATE: none

Card 2/2

L 06112-67 EWT(d)/FSS_2/EVT(1)/EWT(m)/EWP(f)/EEC(k)-2/EWP(c)/EWP(h)
ACC WRIAP6018713 (A) SOURCE GODE: UR/0020/66/000 IJP(c) (A) SOURCE GODE: UR/0029/66/000/001/0022/0023 TT/WW/QW AUTHOR: Merkulov, I. (Engineer; Designer; Chairman of the Rocket Section of the All-Union Committee on Astronautics) ORG: Rocket Section, All-Union Committee on Astronautics, DOSAAF, SSSR (Raketnaya sektsiya, Vsesoyusnyy komitet kosmonavtiki DOSAAF SSSR) TITLE: The A B C of space flights SOURCE: Tekhnika-molcdeshi, no. 1, 1966, 22-23 TOPIC TAGS: spacecraft navigation, space orientation, spacecraft, spacecraft landing. spacecraft control, spacecraft propulation, spacecraft guidance ABSTRACT: Spacecraft guidance, control, stabilization, correction, deceleration, and landing systems are discussed. It is noted that the exhaust velocity of a spacecraft is 2000 - 4000 m/sec and that a parachute-landing engine system was employed in the soft landing of the "Voskhod" spacecraft >> The engine was switched on when the spacecraft was close to the Earth's surface so that it decelerated the drop of the parachute reducing the velocity to a negligible value at the moment of landing. Orig. art. has: 3 figures. SUB CODE: 22, 21/ SUBM DATE: none

Treasure Island Bibliographical Peport -AID 2.8 - I Gail War AFJWarz BCCZ Authors: BAYEV, I. A. and MERKULOV, I. A. Full Title: ROOKET-AIFDRAYT, (JET to THAPP CHATET) (2nd. el.) Transliterate: Title: Samplet-raketa (recktivmaya aviyatsiya) Publishing Data Originating Agency: None Publishing Touse: St. to Publishing Made of Technical and Theoretical Liter ture No. decies: 150,00 Date: 1957 No. m.: 14 Editorial Staff Tech. : :: Nome Editor: Mone Approiser: 2 ne Ed.-in-Chief: Mone Text Data Coverage: This is a normalar booklet on the jot probability of today only amorning. The author describes way the achievement of high speeks requires the application of new techniques, and how this progress has been made possible by the genius of 10% scientists. A description of reaction endines with liquid exilizers and of remejet and reseturbine engines follows. In the last three chapters the author ecusi here the treblems of supersonic specie, and the let propulsion and flight of the future. The booklet is provided with 19 dimensis. 1/2 Summer D-242047, 26 May 55

AID 2.8 - I
Card 2/2 Call Me.: AF690472

Pull Title: ACCRET-AF8068T, (ART PACRUATE AVIATION) (Art. ed.)

Text Data
Coverage (cont.): This is an interesting constant problet, although 200 is leveted to claims of Russia's priority in the development of aviation. Purpose: BooVlet for unpular education. Vol. 2) in the development of the Fourier Scientific Library (Nauchno-popularnnawa biblioteka vypask 29)

Facilities: A large number of Russian scientists connected with the historical development of aviation appear in the text.

No. Russian and Clavic References: None Available: A.F.D., Library of Congress.

MERKULOV, I.A.

PHASE X

TREASURE ISLAND BIBLIOGRAPHICAL REPORT

AID 612 - X

BOOK

Call No.: AF646170

Author: MERKULOV, I. A.

Full Title: JET AVIATION

Transliterated Title: Reaktivnaya aviatsiya

PUBLISHING DATA

Originating Agency: All-Union Society for the Propagation of Political and Scientific Knowledge

"Znaniye"

Publishing House: Date: 1954 No. pp.: 31

No. of copies: 75,000

Editorial Staff: None

PURPOSE AND EVALUATION: This is a popular booklet written for the wide circle of members of the DOSAAF, All-Union Voluntary Society for the Promotion of the Army, Aviation and Navy. It gives basic information on various kinds of jet engines and a short outline of the history of their development, which is represented as an entirely Russian achievement. Engines described in the text are well known and do not represent any special interest.

TEXT DATA

Coverage: The author compares the possibilities of propeller-driven aircraft with those of jet aircraft. He explains the principles of operation of: 1. Liquid propellant jet engines; 2. Ram-jets;

1/2

MERKULOV, I.A.

VARVAROV, N.A.; DOBROWRAVOV, V.V., professor, doktor fiziko-matematicheskikh nauk; MERKULOV, I.A., inzhenet-konstruktor; SERYAPIH, A.D., laureat Stalinskoy premii; STANVEOVICH, K.P., professor, doktor tekhnicheskikh nauk; KHLEVTSEVICH, Yu.S., kandidat tekhnicheskikh nauk; SHTERNFEL'D, A.A., laureat mezhdunarodnoy pooshchritel'noy premii po astronavtike.

Enroute to the stars. Tekh.mol. 22 no.7:1-7 J1 '54.

1. Predsedatel' sektsii astronavtiki pri TSentral'nom aeroklube SSSR imeni Chkalova (for Varvarov). 2. Zamestitel' predsedatelia nauchnotekhnicheskogo komiteta po kosmicheskoy navigatsii, sektsiia astronavtiki (for Dobronravov). 3. Predsedatel' nauchnotekhnicheskogo komiteta po raketnoy tekhnike, sektsiia astronavtiki (for Merkulov).

4. Predsedatel' nauchnotekhnicheskogo komiteta po biologii kosmicheskogo poleta, sektsiia astronavtiki (for Seryapin). 5. Chlen nauchnotekhnicheskogo komiteta po astronomicheskim i fizicheskim problemam (for Stanyukovich), sektsiia astronavtiki.6. Predsedatel' nauchnotekhnicheskogo komiteta po radiotelsupravleniyu (for Khlebtsevich), sektsiia astronavtiki. 7. Predsedatel' nauchnotekhnicheskogo komiteta po kosmicheskoy navigatsii (for Shternfel'd), sektsiia astronavtiki. (Interplanetary voyages) (Space ships)

MERKULOV. Igor' Alekseyevich; KIPNIS, S. Ye., redaktor; ISLENT'YEVA, P.G. tekhiicheskiy redaktor.

[Cosmic rockets; from a lecture series "Modern problems in astronautics" (based on "Sunday lectures" of the Polytechnical Museum] Kosmicheskie rakety; iz tsikla lektsii "Sovremennye problemy astronavtiki" (po materialam "Voskresnykh chtenii" Politekhnicheskogo muzeia) Moskva, Izd-vo "Znanie," 1955. 31 p. (Isesoiuznoe obshchestvo po rasprostraneniiu politicheskikh i nauchnykh znanii. Ser. 4, no.36)

1. Predesdatel' nauchno-tekhnicheskogo komiteta reaktivnoy tekhniki Tjentral'nogo aerokluba SSSR imeni Chkalova. (Rockets)Aeronautics))

BAYEV, Lev Konstantinovich; MERKULOV, Igor' Alekseyevich; PLONSKIY, A.F., redaktor; GAVRILOV, 5.5., teknnicheskiy redaktor

[Rocket plane; jet aviation] Samolet-raketa; reaktivnaia aviatsiia.

Izd. 3-e, perer. Moskva, Gos. izd-vo tekhniko-teoret. lit-ry, 1956.

55 p. (Nauchno-populiarnaia biblioteka, no.39) [Microfilm] (MLRA 9:8)

(Airplanes--Jet propulsion)

AID P - 4679

Subject

: USSR/Aeronautics - Space ships

Card 1/1

Pub. 58 - 5/14

Author

Merkulov, Designer, Chairman of the Scientific and Engineering Committee, Jet Propulsion Section (Aero-

nautics), Chkalov's Central Aeroclub, USSR.

Title

Space rockets

Periodical

: Kryl. rod., 7 4, 8-11, Ap 1956

Abstract

The author passes in review the basic technological and engineering problems presently facing the designers of space ships, and outlines some of the current Soviet ideas as to the form and construction of the latter.

.3 designs and 1 sketch.

Institution: None

Submitted :

No date

KULOV, I. A., end				
Rocket Aircrai	ft publi sh ed by the	Miristry of Defe	nse 1957	

PHASE I BOOK EXPLOITATION

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Merkulov, Igor' Alekseyevich

Gazovaya turbina (The Gas Turbine) Moscow, Gostekhizdat, 1957. 54 p. (Nauchno-populyarnaya biblioteka, vyp. 94) 75,000 copies printed.

Ed. (title page): Kvasnikov, A. V., Honored Worker in Science and Technology, Prof.; Ed. (inside book): Plonskiy, A. F.; Tech. Ed.: Gavrilov, S. S.

PURPOSE: This booklet is written for publication in a series devoted to the popularization of science and technology.

COVERAGE: The author is concerned with steam and gas turbines in general. Only in the last 8 pages does he describe turbo-jet and turboprops and give a few data on aircraft equipped with them. He mentions a number of personalities working in the field of the internal combustion engine. Those more recently connected with the development of the gas turbine

include: Academician Stechkin, B. S., called by the Card 1/6 author the creator of the modern gas turbine, who made an

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important contribution to the formulation of gas turbine theory, in particular to the theory of bladed machines and to the analysis of centrifugal and axial compressors; Professors Ushakov, K. A.; Dmitriyevskiy, V. N.; Kholshchevnikov, K. N.; and Kazandzhan, P. K., who did important theoretical and experimental research in compressors; Member, AS, Ukrainian SSR, Proskura, G. F., who worked on the theory of bladed machines; Professors Zhiritskiy, G. S.; Kvasnikov, A. V.; Kirrillov, P. I.; Shnee, Ya, I.; and Zotikov, G. P., who studied gas turbine theory; Uvarov, V. V., who solved the problem of a blade of constant efficiency along its length; and Antonov, O. K., who designed the passenger aircraft "Ukraina". This aircraft is equipped with four turboprops, has a 600 km/hr cruising speed, and is described as one of the most economical of its kind. The author also gives some specific technical information. For example, the Leningradskiy metallicheskiy zavod (Leningrad Metal Plant) before the Second World War built a 100,000-hp steam turbine, and after the war a 150,000-hp unit. The peripheral speed of modern centrifugal compressors attains 500 m/sec. The pressure of the air at the outlet of the impeller averages Card 2/6

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2.5 atm, and is 5 atm, at the outlet of the diffuser. The efficiency of centrifugal compressors does not exceed 70-75%, when axial compressors attain 85-90% efficiency. Modern turbine blades made of special alloys operate safely when the temperature of the incoming gases is 900°C. Research is under way for the application of ceramics to blade manufacture in order to make higher operating temperatures possible. When powdered coal is used as fuel, some salt particles 0.03-0.05 m.in diameter are formed during combustion due to impurities. These particles may damage modern turbine rotors which turn at 5,000-10,000 rpm or even faster. The efficiency of modern gas turbine plants is 25-30%. There are about 200 stationary gas turbine plants in the USSR and their total power exceeds 1,000,000-hp. In turbines of the Nevskiy mashinostroiteliny zavod (Neva Machine-building Plant in Leningrad) air is compressed to 4.6 atm, the compressor efficiency is 80% and the rotor turns at 5,000 rpm. The gas temperature at the inlet of the turbine is 600°C and the turbine develops 6,100 kilowatt. The compressor absorbs 4,600 kw. and the available power is 1,500 kw. The Leningradskiy metallicheskiy zavod (Leningrad Metal Plant) uses larger gas Card 3/6

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turbine power plants: one of them has three compressors (large, medium and low pressure) and two turbines (low and high pressure). The high-pressure turbine develops 22,000 kw, of which 10,000 kw are used to drive the high pressure compressor, so that 12,000 kw is available for the generator. After the passage through the turbine at 3 atm. pressure and 420°C temperature the gases enter an intermediate combustion chamber, where they reach 650°C and are used to drive the low-pressure turbine prolucing the 19,000 kw necessary to drive the low and medium-pressure compressors. The overall efficiency of this arrangement is approximately 25%. If the temperature of the gases at the inlet to the turbine could be increased from 600-700°C to 900°C, the efficiency would increase from 2.% to 40%. In the Kolomenskiy parovozostroitel nyy zavod (Kolomna Locomotive Works) a 6,000-hp gas turbine locomotive is under construction. Turbojet engines can work efficiently at speeds of 3000 km/hour and altitudes of 25-30 km. A sketch and diagram are given of a 13-stage, 1/10 pressure ratio, twocompressor, turbojet engine, which develops a 5,000 kg thrust on fuel consumption of 1 kg fuel per second, and weighs 1,500 kg.

Card 4/6

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The following examples of jet propulsion efficiency are given:
1) a four-turbojet aircraft, 20,000-hp total power, 300 m/sec speed, developing 14-hp per one kg of its weight, or 7 times better than a piston-engine aircraft 2) a turbojet fighter with triple compressors, 16-stage, 1/12.5 compression ratio, and a 3-stage turbine, developing 7 tons thrust, with a 1,700 km/hr speed and 20,000 m.ceiling, 3) a 70-ton bomber with 4 turbojets and a total thrust of 14,400 kg, top speed of 1,100 km/hr, and an operational radius of 4,000 km. There are no references.

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AC/vm

May 29, 1958

. MERKULLU, I.

85-9**-**18/33

AUTHORS

Merkulov I., Designer, Chairman of the Scientific Technical Committee for Jet Technology, Astronautics Section,

Central Aeroclub of the USSR

TITLE:

Modern Jet Planes (Raketnyye Samolety Nashikh Dney)

PERIODICAL: Kryl'ya Rodiny, 1957, Nr 9, pp. 17-19 (USSR)

ABSTRACT:

The author seeks to give the readers a general idea of the modifications which had to be introduced in the construction and the design of the planes in order that the possibilities offered by the powerful modern engines be better used. In that connection he illustrates his text with 12 drawings showing various unspecified planes, and offers comments on some characteristics of these planes. The author's comments of conceivable actual interest are rendered here below: Fig. 3: Jet fighter (possibly Soviet fighter "Sukhoy"). Delta wing; weight at take-off - 13 t.; length of the plane - 17 m.; wing span - 16 m.; gross wing area - 85 sq.m. Two turbojet engines with 13-stage compressors and 2-stage turbines. Total thrust - 7.4 t. Air intakes situated at the sides of the fuselage. Maximum speed (at the altitude of 15 km.) - 1150 km./h. Fig. 4: Delta wing single-seat jet fighter (the drawing recalls the British fighter SK-53). Normal thrust of the turbojet

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Modern Jet Planes (Cont.)

85**-**9-18/33

engine - 5 t.; augmented thrust - 7 t. The 16-stage axial compressor, formed of 2 separate aggregates of 9 and 7 stages, increases the air pressure 12.5 times. 3-stage gas turbine. Takeoff weight over 12.5 t., maximum speed - 1500 km./h. Fig. 5: Jet fighter (the drawing recalls the US fighter F-104). A thin trapeziform wing, with a very small aspect ratio. Wing span - 6.68 m. Width of the fuselage at wing-root - 2.10 m. The wing is made of one single metal plate; its leading and trailing edges are very sharp. Length of the plane - 16.9 m. One turbojet engine; thrust - 6800 kgs. The weight at takeoff - approximately the same. The speed is about twice the speed of sound. First test flights with the plane began in February 1954. Fig. Heavy bomber (the drawing recalls the US bomber B-52). Weight -170 t.; eight turbojet engines; total thrust 40 t.; maximum speed - 1050 km./h.; range - 12,800 km. Crew of 9. The shoulderhigh wing has the form of an arrow. Fig. 11: Experimental ramjet fighter-interceptor (possibly French experimental fighter "Leduc"). Destined to develop speeds equaling twice the speed of Card 2/4

85-9-18/33

'Modern Jet Planes (Cont.)

sound, and expected to be able to intercept a modern bomber flying at an altitude of 15 km. within less than 3 minutes, including the time necessary to prepare the takeoff, and to effect it. ently an object of intensive studies". Fig. 12: Experimental plane One liquid fuel engine with 4 firing (unidentified). All-metal. chambers. Liquid oxygen and the alcohol are fed into the engine by a turbine-actuated pump. The thrust can be controlled by succesive switching-on of the firing chambers, each of which develops a thrust of 680 kgs. Full weight about 8 t.; maximum speed - 1600 km./h. at the altitude of 18 km., and 2700 km./h. at the altitude of 24 km. Duration of the flight with all the engines switched on-4.5 minutes. During the test flights this plane had to be lifted to the altitude of 7-8 km. by another powerful multi-engine plane. Rated speed at the altitude of 21 km. - 2650 km./h. The same plane reached the altitude of 27 km. A plane [it is not clear whether the author speaks of the same plane or of another one] equipped with a liquid fuel engine has presently developed the speed of over 3000 km./h. As far as the thrust power of liquid fuel engines is concerned, the author, speaking in very general terms about the developments in this field, indicates that at present 1 kg. of fuel consumed by jet engines in 1 second is supposed to develop a thrust of, approximately, Card 3/4

Modern Jet Planes (Cont.)

85-9-18/33

250 kgs., and he mentions the figure of 400 kgs per kg./sec. as a goal which shall be reached sometime. 12 drawings.

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Card 4/4

MERKULOV, I.A

25-9-15/40

AUTHOR:

Merkulov, I.A., Chairman of the Technical Committee of Jet Engineering of the Central Aeroclub of the USSR

TITLE:

A Prominent Scholar (Vydayushchiysya uchenyy)

PERIODICAL:

Nauka i Zhisn', 1957. # 9, p 32 (USSR)

ABSTRACT:

On the occasion of the 100th anniversary of K.E. Tsiclkovskiy's birthday, the author recalls the great merits of this pioneer of space flight and rocket engineering. More than fifty years ago, Tsiolkovskiy established already the theory of space flight by means of a jet-powered flying apparatus and proved the possibility of launching rockets and their return to earth. He foresaw that propeller driven planes would be succeeded by those equipped with jet engines. The present development of jet and rocket engineering in the USSR is mainly based on Tsiolkovskiy's theories and led to the construction of the jet airliners "Ty-104" and "TY-110" constructed by Soviet engineers under the supervision of Academician A.N. Tupolev. Artificial earth satellites will be the next stage in the development of flight engineering. There is one figure.

ASSOCIATION:

Nauchno-tekhnicheskiy komitet reaktivnoy tekhniki Tsentral'nogo serokluba SSSR (Scientific-technical Committee of Jet Engineering of the Central Aero-club of the USSR)

Library of Congress

APPROVED FOR RELEASE: Wednesday, June 21, 2000

CIA-RDP86-00513R001033

TOKAREV, F.V., izobretatel', Geroy Sotsialisticheskogo Truda; SMIRNOV, I.V., izobretatel' v oblasti stroymaterialov; POKROVSKIY, G.I., professor, doktor tekhnicheskikh nauk; SHIRKOV, I.P., novator stroitel'noy industrii; CHIKIREV, N.S., novator; KOTOVA, S.A., nevator, brigadir pryadil'shchits; LOGIN, M.I., izobretatel', inzhener; SLIVOCHKIN, F.P., ratsionalizator; MERKULOV, I.A., izobretatel', konstruktor dvigateley; KOSMATOV, N.V., izobretatel' v oblasti kino; KHLEBTSEVICH, Yu.S., izobretatel', kandidat tekhnicheskikh nauk; SHCHADILOV, V.I., ratsionalizator-naladchik.

"Inventor" has a pround ring to it! Tekh. mol. 25 no.3:1-3 Mr '57.
(MIRA 10:6)

1. Deputat Verkhovnogo Soveta SSSR (for Shirkov). 2. Nachal'nik tsekha zavoda imeni Sergo Ordzhonikidze (for Chikirev). 3. Fabrika imeni Kalinina (for Kotova). 4. Termitnostrelochnyy zavod (for Login). 5. Zavod "Kauchuk" (for Slivochkin).

(Inventions)

PHASE I BOOK EXPLOITATION 1066

Merkulov, Igor' Alekseyevich, Chairman, Jet Engineering Committee of the Chkalov Central Aeroclub of the USSR

Iskusstvennyve sputniki - torzhestvo idey K.E. Tsiolkovskogo (Artificial Satellites, the Triumph of K.E. Tsiolkovskiy's Ideas) Moscow, Izd-vo "Znaniye", 1958. 68 p. (Series: Vsesoyuznoye obshchestvo po rasprostraneniyu politicheskikh i nauchnykh znaniy. Seriya IV, 1958, no. 8-9) 75,000 copies printed.

Sponsoring Agency: Vsesoyuznoye obshchestvo po rasprostraneniyu politicheskikh i nauchnykh znaniy.

Ed.: Islankina, T.F.; Tech. Ed.: Gubin, M.I.

PURPOSE: This book is intended for the general reader.

COVERAGE: The author of this popular booklet commemorates the centennial anniversary of the birth of the late Soviet scientist K.E. Tsiolkovskiy and eulogizes his achievement in establishing the fundamentals of space flight. He presents a brief biography of K.E. Tsiolkovskiy and a historical review of the development of Soviet jet aviation and rocket technology, glorifying the Soviet science

 $\operatorname{Card} 1/2$

 Artificial Satellites (Cont.) 1066 in launching Sputnik I and Sputnik II. A b and some qualitative data is given on Sputnmentioned. There are 23 Soviet references. 	ik II. There are no personalities
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PHASE I BOOK EXPLOITATION 1029

Merkulov, Igor' Alekseyevich

Polet raket v mirovoye prostranstvo (Rocket Flight Into Outer Space) Moscow, Izd-vo DOSAAF, 1958. 87 p. 40,000 copies printed.

Ed.: Vasil'yev, A.A.; Tech. Ed.: Andrianov, B.I.

PURPOSE: This book is intended for the general reader.

COVERACE: The booklet describes briefly in popular form the problems of celestial mechanics, the problems of rocket engineering and other basic concepts in the development of artificial satellites. The author emphasizes the leading role of Russian and Soviet scientists and inventors in the development of rocket techniques based on K.E. Tsiolkovskiy's ideas concerning outer space flights. All quantitative data, however, is based almost exclusively on existing and proposed American projects. No personalities are mentioned. There are no references.

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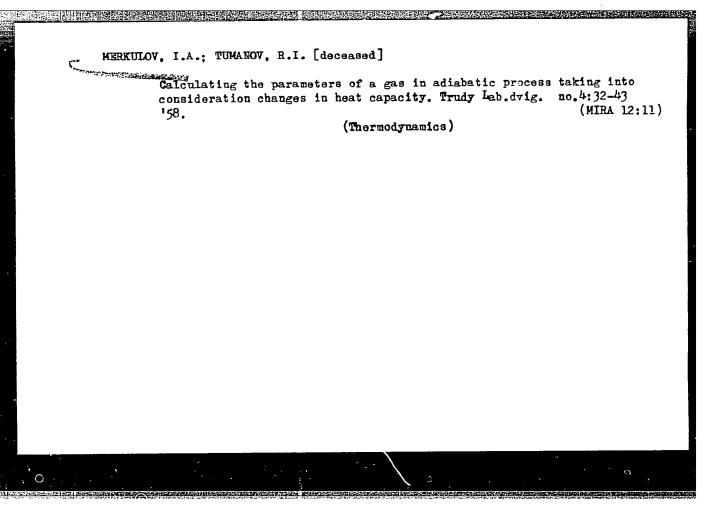
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1(2), 1(3),26(1) AUTHOR: Merkulov, I. Engineer

807/29-58-11-5/28

TITLE:

Automatic Airplanes (Samolety-avtomaty)

PERIODICAL:

Tekhnika molodezhi,1958, Nr 11, pp. 5 - 7 (USSR)

ABSTRACT:

This is a scientific article written on the basis of foreign magazine publications and intended for the lay public. No detailed sources are given. The article describes the various propulsion methods used in modern aeronautics, automatic and remote control, as well as the use of unmanned planes in actual

life. There are 6 figures.

Card 1/1

MERKULCU, I.

PHASE I BOOK EXPLOITATION

SOV/4693

Nekhozhennymi tropami Vselennoy (Untrodden Paths of the Universe) Moscow, Izd-vo "Pravda," 1959. 63 p. (Series: Biblioteka "Komsomoliskoy pravdy," no. 11) 131,000 copies printed.

Ed.: V. Kukushkin; Tech. Ed.: L. Novikova.

PURPOSE: This popular science booklet is intended for the general reader.

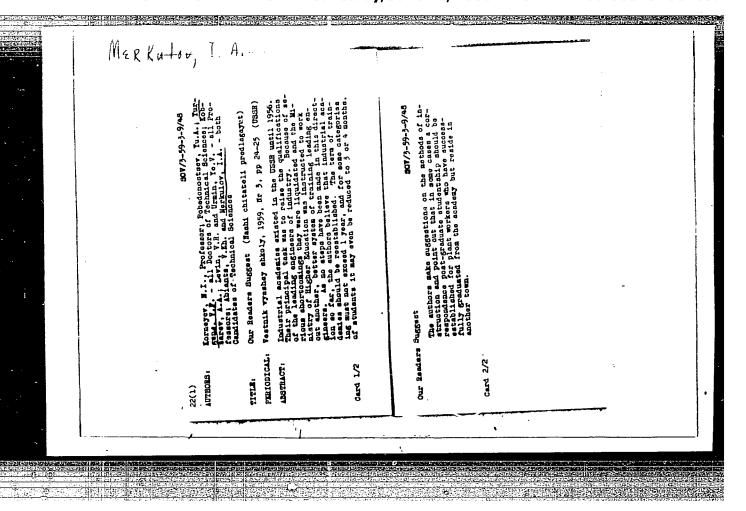
COVERAGE: The booklet contains 14 articles dealing with early and recent efforts and accomplishments in space exploration. Though popular in style, the articles are written by leading Soviet scientists in the field. The contributions of K. E. Tsickovskiy to space science are briefly presented. Satellites, space rockets, future space craft, and certain pertinent engineering problems are discussed. No personalities are mentioned. No references are given.

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ISAEOV, Petr Kuz'mich; KAZNEVSKIY, Viktor Pavlovich; LUTSKIY, Valeriy Konstantinovich; BAPOPORT, Tamara Lyudvigovna; DOBRONRAVOV, V.V., prof., retsenzent; FOMIN, E.A., prof., retsenzent; MERKULOV, I.A., retsenzent; IL'YASHENKO, S.M., kand.tekhn. nauk, retsenzent; VARVAROV, N.A., retsenzent; PANTELEYEV, V.G., retsenzent; GLUKHOV, V.V., retsenzent; GORODENSKIY, L.M., red.; FURMAN, G.V., tekhred.

[Artificial earth satellites; 100 questions and answers]
Iskusstvennye sputniki zemli; 100 voprosov i otvetov. Pod
red. V.P.Kaznevskego. Moskva, Obshchestvo po rasprostraneniiu polit. i nauchn.znanii, 1959. 95 p. (MIRA 12:6)
(Artificial satellites)



007/25-06-0-10/-1 29(

Merkulov, I.A. Deputy Chairman AUTHOR:

Prior to the Flight Into the Great Josmos TITLE:

Nauka i shish', 1959, Mr S, pp 34 - 35 (USSR) FERICAL C.L.:

The author refers to the statement of M.S. Khrushchev ABSTRACT:

that "scientints do not doubt that people can carry out interplanetary journeys in the near fature" will reports on the results of the 2 geophysical rockets

launched by the Coviets on 2 and 10 July 1959. The instruments in ide the rocket sent up on 2 July (an intermediat .range ballistic rocket) gave valueble inca on the composition of light gases at great altitales, on pressure density and temperature of the

atmosphere at an altitude of some hundreds of km above the Earth's surface. In the upper atmospheric strata, rarefied gases ove at hurricane speeds. Billions of micrometeorites - iron and stone dust

particles - continuously penetrate from interpl metary Card 1/3

007/05-59-1-15/40

Frior to the Flight Into the Great Cosmos

space into the upper atmospheric strata. Their plantity and energy, as well as the state of the ionosphere, were also investigated by means of apparatuses in the rocket. Very important data was obtained by measuring the ultraviolet radiation of the sun. Two dogs and a rabbit, placed in the rocket, endured well the great acceleration dring the powerel part of the training ry and the state of weightlessness when the rocket monards. The dog Cryachnaya completed its tried flight in a rocket. Thus it may be supposed that living being can undergo a flight in a rocket without injury. The instruments in the rocket launched on 10 July 1977 (one type vehicle as alove) measured the infrared radiation of the Earth and of the Earth is absorbed, analyzed the ion and neutral composition of the Temposphere, and measured the electrostatic fields. The two logs Orvashnaya and Zhemchuzhnaya returned: Earth from this rocket in good condition. Following

Jart D/3

977/31-50-7-15/45

Prior to the Flight Into the Great Cornes

K.E. fairlkovakiy's idea of decigning a robet engine. Novict acientists focused their attention on the problem of highly feel jet regime. They suggested using metal feel which increases the heating effect of the reaction and transforming the retal tanks themselves into fuel when making flights to other clanets. They also proposed that reckets use not only the combustion reaction, but also other exothermal reactions in particular the reaction of the combining of fuel with fluorine. However, rocket evergetics flow will not determine the success of interplanetary flight, but also the experial form of the rocket, the airodynamic load on its bely and the least-recistion alloy. There is I photograph.

TOWNINGUE

Jakiniya "Autronavsika" Isentral nogo aeroklain IJSR (Department "Asironautics" of the Jentral Heroslab of the USDE).

Dard 3/3

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